



Dart Aerospace Ltd.
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RBW6305G26631-3G-5
Job Sheet 186202



Part No: RBW6305G26631-3G-5

Job Qty: 2 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/12/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6305G26631-3G Rev. 2 IPP Rev. A 18.05.18 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/12/18	12/12/18	0.00	0.00	Start Up Small Fab-3		<i>7.11.18</i>
110	Small Fab	2 pcs	12/12/18	12/12/18	0.00	0.81	Small Fab-4		<i>7.11.18</i> DAS
120	QC	2 pcs	12/12/18	12/12/18	0.00	0.00	QC5		<i>30</i>
130	Packaging	2 pcs	12/12/18	12/12/18	0.00	0.00	Packaging3-1		<i>Dara</i> 9-89
140	QC21-SA	2 Ea	12/12/18	12/12/18	0.00	0.00	QC21		<i>DAS</i> 21 DEC 18 2018

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Ga 098

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.2220 sf (.111 ea)	90-Start up Operation	<i>5089301</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	64	0

Part Specifications

Specifications could not be found.



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Plex 11/12/18 3:08 PM dart.Lussier.Patrick

Container No: S138298



Part: RBW6305G26631-3G-5

Job No: 186202

Serial No/Batch: S138298

Revision: 2

Inspector:

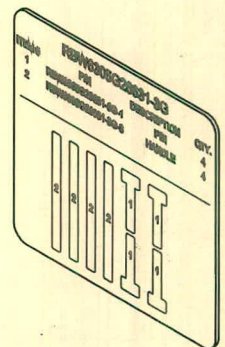
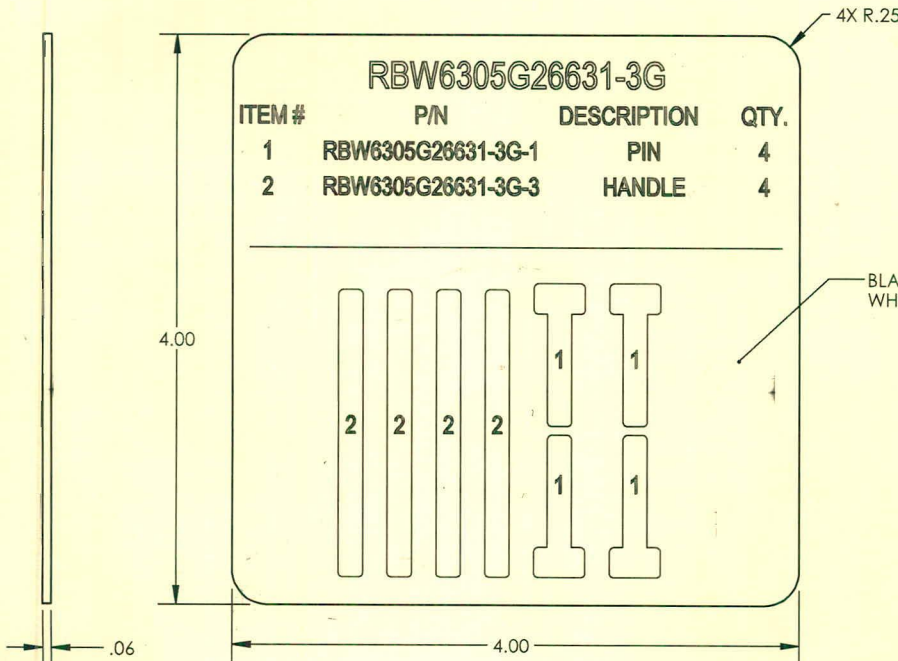
Exp Date:

Instructions:

Date: 12/18/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-5 CH'D PART #'S ON CARD WAS RBW6305G26631-3 IS RBW6305G2661-3G-1, WAS RBW6305G26631-3 IS RBW6305G26631-3G-3.	11/9/2016		
2	16-0132	-5 DELETED TEXT HT, NOTES, CH'D DIM WAS (.06) IS .06 ADDED NOTE USE PDF, CH'D DWG TO SHEET METAL TOLERANCES.	11/10/2016	RJC	JAG



BLACK BACKGROUND W/
WHITE LINES AND LETTERS

NOTE:
USE PDF.

(5)
PLACARD

DART AEROSPACE	
TITLE MGB ALIGNMENT PINS	
DWG NO. RBW6305G26631-3G-5	REV 2
MAT'L PLASTIC HEAT TREAT FINISH SPEC DRAWN BY: MARPET CHECKED: MACKOVJAK OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125 ✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL AW139	
SCALE 1:1	DATE 5/30/2013
SHEET 4 OF 6	

